

CNC'S, DIE SINKING, MACHINING, FABRICATION, & TRUCK AUCTION

F&P MACHINING INC.

6602 JOHN DEERE ROAD – MOLINE, IL 61265

TUESDAY, SEPTEMBER 22 AT 9:00 AM

VIEWING: MONDAY, SEPTEMBER 21 FROM 8:00 AM TO 4:00 PM

RIGGING QUOTES PRECISION RIGGING - 888-467-7347

Formerly assets of Fizzelle & Parsons Die Sinking Company purchased by F&P Machining Inc in 2014. Located behind Zimmerman Honda car dealership. Great sale loaded with excellent clean equipment. Save the date! All equipment needs to be removed if possible by Sept. 29. Offering 2 late model Yasda JigBorers! 15% buyer's fee. Illinois Auctioneer Licences Numbers 444.000208 & License Number 441.000663

YASDA JIGBORERS

2008 Yasda YMB950VVER CNC Jigborer, S/N 08-VP1825, Fanuc 311 model A5 controller, 4 pallet changer, 40 tool ATC, BBT-40 Big Plus Kaiser, chip conveyor, Only 875 hours! Pallet size: 900mm x 500mm, feed rate 12,000 mm/min, X-axis 900 mm, Y-axis 500 mm, Z-axis 350 mm, Table size 800 x 1200 mm, Spindle speeds 100 – 24,000 rpm. Renishaw Probe, Laser Control NT tool wear compensation. Complete with tooling holders and assortment of hard milling tools.

2006 Yasda YMB8120V CNC Jigborer, S/N 06--VP1503, Fanuc 311 model A5 controller, 30 tool ATC, BBT-40 Big G Plus, chip conveyor, 14,500 hours, Feed rate 15,000 mm/min, X-axis 1200mm, Y-axis 800 mm, Z-axis 450 mm, spindle speed 100 – 20,000 RPM, Renishaw Probe. Complete with tooling holders and assortment of hard milling tools.

TRUCK & FORK TRUCK

2003 Ford F550 Super Duty Powerstroke diesel single axle tandem tire stake bed truck w/ 8' bed, 60,000 miles on rebuilt motor, 196,000 miles on meter Cat model CC15 - 3000# LP gas fork truck Set of 60" & 80" fork truck fork extensions

BRIDGE CRANES

- 34' Traveling Beam w/2 trolleys, 3 ton bridge crane w/ CM 2 ton electric chain hoist - no rails
- 34' Traveling Beam w/2 trolleys, 2 ton bridge crane w/ CM 2 ton electric chain hoist - no rails
- 34' Traveling Beam w/2 trolleys, 3 ton bridge crane w/ CM 2 ton & Harrington 5 ton elect chain hoist - no rails
- 34' Traveling Beam w/2 trolleys, 5 ton bridge crane w/ CM 5 ton & Budget 2 ton elect chain hoist - no rails

SHOP RELATED

Miller Synowave 350XL TIG welder; Worthington type RS 25 hp. air compressor, 2 stage, 3 ph w/ 80 gallon horizontal tank; 5000# PS digital platform scale; steel die carts; hand & power tools; & tool holders; Steel work benches; fabrication & shop tables; 9 Drawer tooling cabinet; 5 - 6 Drawer tooling cabinet; 11 Drawer tooling cabinet; Delta cold cut metal miter saw; Riemr double pedestal 8" pedestal grinder; Briggs & Stratton 5550 watt generator; Banding cart w/ tools; floor fans; Nut & bolt cabinets w/ inventory; 2 Kooltronic a/c units for parts;

MEASURING EQUIPMENT

2005 Helmel CMM Micro Star 320-162DCC with granite 24" x 48" measuring table, s/n 40-49; 4' x 8' x 9" thick granite measuring table; Starret 254 height gauge; Mics; Gauge blocks; Specialized measuring equipment & gauges

OFFICE RELATED

4' x 8' drafting table: shop desks; shop filing cabinets

MACHINING EQUIPMENT

- 1985 Unisig-Kansai KSG600NC gun drilling machine, s/n 4197 w/ Fanuc servo M10 monitor, chip conveyor, x & y digital read out, 3 ph.
- 1986 Rambaudi Rammatic 1200 vertical milling center w/ 1999 Fidia M2 - NC controller, 139"X, 43" Y, 46" Z, 50 HP, 3 ph.
- 1981 Starrag La Rigide KF200 dual head milling center, w/ Machine Mate control, s/n 6955
- 1980 Starrag La Rigide KF200 dual head milling center w/ Incon control & Kooltronic a/c, s/n 6940
- 1980 Starrag La Rigide KF200 dual head milling center w/ Incon control & Kooltronic a/c s/n 6882
- Sajo Sweden VMT300G end mill w/ 13" x 59" table, Incon C-A-T control & duplicator
- Archdale England 14" x 42" radial arm drill, mod. RD10895 w/ 30" x 40" drilling table
- Blanchard No. 22CK-42 rotary surface grinder, s/n 11850
- 1956 Cincinnati Milacron Hydrotel #28 vertical milling center w/ 1986 mechanical factory rebuild, and 1998 CNC controls, 35 hp, 96" x 28" table
- Heller Horizontal milling machine w/ 20" x 67" milling table & Allen Bradley Series 9 controller, with vertical, 50" travel, chip conveyor, s/n P22171, bad gear on high end
- Cincinnati Tool Master 2437 end mill, 10" x 42" table, 2 hp, 3 ph
- Bridgeport 2J14868 end mill w/ 9" x 42" table, 1 1/2 hp, 3 ph
- 1943 Monarch 18 CBB lathe w/ 3 & 4 jaw chucks, 40" bed, 18" swing, 3 ph.
- Thompson surface grinder w 8" x 24" magnetic base
- Thompson surface grinder w/ 20" x 36" magnetic base
- 2 Torit mod. 75 dust collector
- Cincinnati Monostat tool grinder, s/n 2D1C5M-78
- Myford cyclinder grinder, s/n S52040, 12" bed
- Sterling drill sharpener
- Black Diamond mod. 31drill sharpener
- Grob type RW-B 24" throat metal band saw, s/n 24482
- 5 - 1/2 Yard material tilting hoppers
- Large quantity of parallel & angle bars
- Kurt & Wilton vises, reamers, drills, and collets
- CAT 40 and CAT50 tool holders
- Carbide & milling tooling

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